Well Service &
Drilling Rig Equipment

USA Toll-Free: 1-800-231-8198
We manufacture a full line of 300 to 1,000 HP Cooper rigs at our state-of-the-art U.S. facility, keeping close control over every detail to ensure high quality. Our mobile rigs are purposefully engineered and built to be simple, safe, strong, and easy to operate. Our efforts to facilitate your success do not stop with the design. Every rig that comes from Dragon comes with extra support before, during, and after the sale to help keep your equipment and your business operating. Including 24/7 access to our skilled service teams and vast parts inventories. We are always here for you, because we know you do not want downtime. If you want quality, dependability and the support of a long-standing mobile rig expert backing you up.

That’s Dragon. Make it happen.
Mobile rigs are so valuable because they’re so versatile. The rig gets to the site and gets to work. Yet one worn out part can bring the whole system down. Having the right parts in the right place at the right time is essential to keeping your mobile rigs working and your operation running. This is where Dragon comes in.

Dragon Mobile
Rig Parts what you need to do the job – right.
Cooper SP300
Mobile Servicing Rig

Service Depth ...................... 9,500 ft (2-1/2” tubing)
Workover Depth .................... 7,530 ft (2-7/8” DP)
Rated horsepower, engine ........ 350 hp
Carrier .............................. 4 axle—two steer and two drive axles
Diameter, wireline ................. 1”
Road Traveling dimensions ....... 43’ long x 9’-4” wide x 13’-8” high
Carrier dimensions (excluding mast) 38’ long x 9’-4” wide x 9’-8” high
Traveling weight .................... 70,000 lbs estimated (not including drill line, sand line, tools, block)

DRAWWORKS SYSTEM
MAIN DRUM
Brake rim diameter x width .......... 42” dia x 10” wide
Barrel diameter x width .......... 16” dia x 38” wide (excluding lebus)
Model, clutch ......................... PO-224

SANDLINE DRUM
Brake rim diameter x width .......... 42” dia x 8” wide
Barrel diameter x width .......... 16” dia x 43” wide
Model, clutch ......................... PO-124
Sand drum capacity ................. 16,000’ of 9/16” cable
Spray brake water tank capacity ...... 70 gal

Assist Brake ........................ Air cooled disc brake
Brake caliper model .................. Kobelt 5026
Brake rotor measurements .......... 40” dia x 7” braking surface x 4” thick
Maximum torque ....................... 21,920 lbf

71-150-4-T MAST:
Certification: API 4F, 3rd Edition
Clear height: 71’

MAXIMUM STATIC LOAD:
150,000 lbs on 4-lines

ROD BOARD CAPACITY:
(25’ rod joints in double stands)
312 stands (15,600’)—1/2” sucker rod
234 stands (11,700’)—5/8” sucker rod
208 stands (10,400’)—3/4” sucker rod
182 stands (9,100’)—7/8” sucker rod
156 stands (7,800’)—1” sucker rod
130 stands (6,500’)—1 1/8” sucker rod

CAPACITY, TUBING BOARD:
(31’ long joints in single stands)
11,780 ft—2 3/8 EUE tubing
10,540 ft—2 3/8 DP
7,750 ft—2 7/8” EUE tubing
5,952 ft—2 7/8” DP

Maximum wind rate: 57 knots (66 mph)
Cooper SP400
Mobile Servicing Rig

Service Depth ...................... 14,500 ft   (2-1/2" tubing)
Workover Depth .................. 10,500 ft (2-7/8" DP)
Rated horsepower, engine .......... 350 hp or 425 hp
Carrier ........................... 4 axle—two steer and two drive axles
Diameter, wireline ................. 1"
Road Traveling dimensions ........ 56'-5" long x 9'-4" wide x 13'-8" high
Carrier dimensions (excluding mast 39'-10" long x 10' wide x 9'-8" high
Traveling weight .................. 75,000 lbs estimated (not including drill line, sand line, tools, block

DRAWWORKS SYSTEM
MAIN DRUM
Brake rim diameter x width ... 42" dia x 10" wide
Barrel diameter x width ....... 16" dia x 38" wide (excluding lebus)
Model, clutch .................. WPT PO-224
Maximum fastline pull .......... 39,566 lbf

SANDLINE DRUM
Brake rim diameter x width ... 42" dia x 8" wide
Barrel diameter x width ....... 16" dia x 43" wide
Model, clutch .................. WPT PO-124
Sand drum capacity .......... 16,000' of 9/16" cable
Spray brake water tank capacity . 70 gal

Assist Brake .................. Air cooled disc brake
Brake caliper model .......... Kobelt 5026
Brake rotor measurements .... 40" dia x 7" braking surface x 4" thick
Maximum torque ............... 21,920 lbf

96-205-6-T MAST:
Certification: API 4F, 3rd Edition
Clear height: 96'

MAXIMUM STATIC LOAD:
205,000 lbs on 6-lines
180,000 lbs on 4-lines

CAPACITY, TUBING BOARD:
(31' long joints in double stands) 23,188 ft—2 3/8" EUE tubing
19,840 ft—2 3/8" DP
18,104 ft—2 7/8" EUE tubing
13,640 ft—2 7/8" DP
8,860 ft—3 1/2" DP
9,920 ft—3 1/2" EUE tubing

ROD BOARD CAPACITY:
(25' joints in triple stands) 288 stands
(21,600')—1/2" sucker rod
216 stands (16,200')—5/8" sucker rod
192 stands (14,400')—3/4" sucker rod
168 stands (12,600')—7/8" sucker rod
144 stands (10,800')—1" sucker rod
120 stands (9000')—1 1/8" sucker rod

Maximum wind rate: 57 knots (66 mph)
Service Depth ..................... 20,000 ft   (2-1/2" tubing)
Workover Depth .................. 14,500 ft (2-7/8" DP)
Rated horsepower, engine .......... 500 hp / 2,100 rpm
Carrier ...........................  5 axle—two steer, two drive axles
                                      and one drag axle
Diameter, wireline ................. 1"
Road Traveling dimensions ......... 63'-5" long x 10' wide x 13'-11" high
Carrier dimensions  ................  39'-10" long x 10' wide x 10'-2" high
                                      (excluding mast)
Traveling weight ..................  84,000 lbs estimated (not including
                                      drill line, sand line, tools, block)

DRAWWORKS SYSTEM
MAIN DRUM
Brake rim diameter x width .......... 42" dia x 12" wide
Barrel diameter x width ............. 18" dia x 38" wide (excluding lebus)
Model, clutch ....................... PO-324
Maximum fastline pull ............... 45,000 lbf

SANDLINE DRUM
Brake rim diameter x width .......... 42" dia x 8" wide
Barrel diameter x width ............. 16" dia x 43" wide
Model, clutch ........................ PO-224
Sand drum capacity ................. 16,000' of 9/16" cable
Spray brake water tank capacity . . . 80 gal

Assist Brake ...................... Air cooled disc brake
Brake caliper model ................. Kobelt 5028
Brake rotor measurements .......... 48" dia x 10" braking surface x 4" thick
Maximum torque ........................ 36,500 lbf
112-265-8-T MAST:
Certification: API 4F, 3rd Edition
Clear height: 112'

MAXIMUM STATIC LOAD:
265,000 lbs on 8-lines
240,000 lbs on 6-lines

CAPACITY, TUBING BOARD:
26,040 ft—2 7/8” EUE tubing (3.668 dia)
22,320 ft—2 7/8” DP (4.125 dia)
14,136 ft—3 1/2” EUE tubing (4.50 dia)
12,648 ft—3 1/2” DP (4.75 dia)
8,928 ft—4 1/2” EUE tubing (5.536 dia)
8,184 ft—4 ½” DP (6.25 dia)

Maximum wind rate: 57 knots (66 mph)

Cooper SP600
Mobile Servicing Rig

Service Depth ..................... 14,100 ft (3 ½” EUE tubing)
Workover Depth .................. 12,600 ft (3 ½” DP)
Rated horsepower, engine .......... 550 hp / 2,100 rpm
Carrier ........................... 5 axle—two steer, two drive axles
and one drag axle Option - 6 axle -
three steer, two drive and one drag
axle

Diameter, wireline .................. 1” for 265,000 lb capacity
1 1/8” for 300,000 lb capacity

Road Traveling dimensions ......... 68’-1” long x 10’ wide x 14’-1” high
Carrier dimensions ............... 45’ long x 10’ wide x 10’-2” high
(excluding mast)
Traveling weight .................. 94,000 lbs estimated (not including
 drill line, sand line, tools, block

DRAWDWORKS SYSTEM (Single drum drawworks available)
MAIN DRUM
Brake rim diameter x width ......... 42” dia x 12” wide
Barrel diameter x width .......... 18” dia x 38” wide (excluding lebus)
Model, clutch ....................... PO-324
Maximum fastline pull ............. 45,000 lbf
Brake rim cooling .................. Splash

SANDLINE DRUM
Brake rim diameter x width .......... 42” dia x 8” wide
Barrel diameter x width .......... 16” dia x 43” wide
Model, clutch ....................... PO-224
Sand drum capacity ............... 16,000’ of 9/16” cable
Spray brake water tank capacity .. 80 gal

ASSIST BRAKE (other options available)
Brake model ....................... WPT 224 water cooled brake
Torque rating ..................... 223,200 lb-in @ 100 psi
(standard friction material)
Cooper SP650
Mobile Servicing Rig

Service Depth ..................... 14,100 ft (3 ½ EUE tubing)
Workover Depth .................. 12,600 ft (3 ½ DP)
Drilling Depth .................... 8,100 ft (4 ½" DP)
Rated horsepower, engine .......... 575 hp / 2,100 rpm
Carrier ........................... 6 axle—three steer, two drive
and one drag axle
Diameter, wireline ................. 1 1/8"
Road Traveling dimensions ......... 68'-1" long x 10' wide x 14'-1" high
Carrier dimensions (excluding mast). 45' long x 10' wide x 10'-2" high

Maximum speed .................. 55 mph
Traveling weight .................. 97,000 lbs estimated (not including
and one drag axle

drill line, sand line, tools, block

DRAWWORKS SYSTEM
MAIN DRUM
Brake rim diameter x width .......... 42" dia x 12" wide
Barrel diameter x width .......... 18" dia x 38" wide (excluding lebus)
Model, clutch .................. PO-324
Maximum fastline pull .......... 47,000 lbf
Brake rim cooling ............ Water circulating

ASSIST BRAKE (other options available)
Brake model ................ WPT 224 water cooled brake
Torque rating .............. 223,200 lb-in @ 100 psi
(standard friction material)
Cooper TR750
Mobile Drilling Rig

Service Depth ..................... 25,000 ft (2 7/8 EUE tubing)
Workover Depth .................. 16,000 ft (3 ½ DP)
Drilling Depth  .................... 10,500 ft (4 ½ DP)
Rated horsepower, engine (Two) ..... 425 hp / 2,100 rpm x Two
Trailer ........................... Four axle
Diameter, wireline ................. 1 1/8”
Road Traveling dimensions
(excluding tow vehicle) ............. 70’-5” long x 11’-2” wide x 15’-2” high
Trailer dimensions (excluding mast) 62’-11” long x 11’-2” wide x 10’-11” high

DRAWWORKS SYSTEM
MAIN DRUM
Brake rim diameter x width .......... 42” dia x 12” wide
Barrel diameter x width ............. 18” dia x 41” wide (excluding lebus)
Model, clutch ..................... WPT PO-324
Maximum fastline pull ............. 47,000 lbf
Brake rim cooling .................. Water circulating

ASSIST BRAKE (other options available)
Brake model ...................... WPT 324 water cooled brake
Torque rating ..................... 334,800 lb-in @ 100 psi
(standard friction material)

118-425,000 MAST:
Certification: API 4F, 3rd Edition
Clear height: 118’

MAXIMUM STATIC LOAD:
425,000 lbs on 10-lines
340,000 lbs on 8-lines
Capacity, tubing board: 9,000 ft - 5” DP (6.5 dia)
Tubing board finger position
Parallel to mast face (side rack)

Maximum wind rate: 60 knots (69 mph)

SUBSTRUCTURE:
Working height: 17’
Clearance under rotary beams: 13’-2”
Maximum Setback Capacity: 300,000 lbs
Maximum Rotary Capacity: 425,000 lbs
Maximum Simultaneous Capacity: 725,000 lbs
Rotary Table Size: 27 ½”

U.S. owned and operated for over 50 years.
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Cooper TR1000 Drilling Rig

Service Depth ..................... 25,000 ft (2 7/8 EUE tubing)
Workover Depth .................. 16,000 ft (3 ½ DP)
Drilling Depth .................... 12,000 ft (4 1/2 DP)
Rated horsepower, engine (Two) ..... 550 hp / 2,100 rpm x Two
Trailer ........................... Four axle
Diameter, wireline ................. 1 1/8"

Road Traveling dimensions
(excluding tow vehicle) ............. 70'-5" long x 11'-2" wide x 15'-2" high
Trailer dimensions (excluding mast) . . 62'-11" long x 11'-2" wide x 10'-11" high

DRAWWORKS SYSTEM

MAIN DRUM
Brake rim diameter x width ........ 46" dia x 12" wide
Barrel diameter x width .......... 20" dia x 41" wide (excluding lebus)
Model, clutch ................. PO-330
Maximum fastline pull .......... 52,000 lbf
Brake rim cooling ................. Water circulating

ASSIST BRAKE (other options available)
Brake model ....................... WPT 324 water cooled brake
Torque rating ..................... 334,800 lb-in @ 100 psi
(standard friction material)
Cooper TR1000 Drilling Rig

11 U.S. owned and operated for over 50 years.

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Also available:
360 Triplex Mud Pump

440 Triplex Mud Pump

Package Dimensions: 25’ long x 8’-3” wide x 7’-10” high
Package Weight: 20,500 lbs
Rated engine horsepower: 425 hp
Transmission: Allison HT750DR
Rated input horsepower to pump: 440 hp
Fuel tank capacity: 100 gal
Charge pump: Dragon Products 5x4x14 centrifugal, belt drive

MUD PUMP SPECIFICATIONS
Model: Dragon Products W-440
Input horsepower rating: 440 hp
Pump speed rating: 320 cycles per minute (960 SPM)
Stroke length: 6”
Fluid end working pressure: 3000 psi or 5000 psi
Discharge connection size: 2”
Suction connection size: 6”
Accessory connection size: 2” NPT
Maximum piston and liner size: 4 ½”
Valve size: API-4
Piston rod end: SA-4
Internal gear ratio: 4.578:1
Pump weight: 8940 lbs

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Also available: 360 Triplex Mud Pump
Indutex SA, a Peruvian Company founded in 1980, is a major manufacturer of industrial textiles and friction materials and is a member of the FRENOSA group, one of the largest friction product makers in South America.

Their Oilfield Brake Block and Woven Brake Linings are manufactured in one piece with uniform surfaces and densities. Each are woven in Fletcher special looms under proper tension to insure a tightly woven and superior quality product. The woven blocks and linings are manufactured in asbestos, non-asbestos or natural fibers.

To maximize resistance and conductivity the brake blocks are woven with yarns strengthened by brass or copper wires which allows high temperatures at friction points to dissipate. These metallic inserts can be incorporated throughout the block thickness or only in the backing, leaving the friction surface free of them.

The woven textiles are impregnated with special saturates and treated in ovens under strict controls to achieve a complete and uniform curing of the impregnate. The curing process creates a continuous and stable friction coefficient in extreme temperatures.

Brake blocks are arced to the correct rim diameter, easy to install, and are recommended for the deepest digging under the most severe conditions. Engineered for security, friction capacity and longer life - Indutex manufactures some of the best brake block on the market today.
Drawworks System

Our long term maintenance and upkeep is one of the most economical in the industry.

The draw works consists of a right angle drive gear box, draw works frame and shield, main drum and brake system, sand drum and brake system (if equipped), crown saver, etc. All draw works clutches are placed outboard for easy clutch maintenance. The brake rims of main drum and sand drum are one-piece forged by alloy steel with proper hardness, anti-wear, and heat-resistant performance. All rotating components at deck level are covered with heavy-duty protective guards that include access panels for necessary maintenance.

Drawworks Frame Features:

Utilization of square/rectangular tubing for the base of the frame.

One piece drawworks side plates.

- Increases the rigidity and strength of the drawworks.
- Creates better seal area for chain guards.
- Allows for removal of each drum independently without having to remove upper side walls as on a conventional Cooper.

Centralized lubrication point located on each side of the drawworks frame.

- Allows for application of grease to all bearings and brake system components from the outside.

All guards use the same diameter bolts.

- Allows removal of every guard on the drawworks with a ¾” wrench or socket.

Clutches are mounted outside the drawworks walls for easier maintenance.

Right Angle Drive Gearbox:

The right angle drive gear box mainly consists of input shaft, output shaft, ring and pinion spiral taper gears, output, bearing seat, box body, support, flange, sprocket and various bearings. The input and output shafts are machined from premium alloy steel. Double row tapered roller bearings and single row radial cylindrical bearings are used for high strength and good performance. It is designed with group seals and oil bath splash lubrication to ensure sealing performance and reliable lubrication. The sprocket teeth are flame hardened and quenched to provide long lasting and reliable performance.

Right Angle Drive Features:

Integrated torque tube.

- Creates a stronger assembly with better torque transfer than a conventional Cooper chain coupling.

Main Drum and Sand Drum (if equipped):

The main drum assembly is complete with split grooving and double fast line provisions (if requested). Both the main drum and sand drum shafts are machined from premium alloy steel for strength and durability. The main drum and sand drum brake systems are a mechanical band brake configuration. After finish machining and assembly, the main drum is dynamically balanced and the sand drum (if equipped) is static balanced to ensure smooth operation.

Brake System Features:

Brake rollers are used to roll the band in place for engagement and disengagement of brakes.

- Makes for smoother brake action and easier adjustment.
- Easier removal of brake bands.

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Cooper 250 HP

Double Drum Model

Main Drum

- Brake rim diameter x width .......... 38” dia x 10” wide
- Barrel diameter x width ............. 16” dia x 38” wide (excluding lebus)
- Model, clutch ......................... WPT PO-224 (two plate clutch)
- Grooving ................................ 7/8” or 1”
- SANDLINE DRUM
- Brake rim diameter x width .......... 38” dia x 8” wide
- Barrel diameter x width ............. 12 3/4” dia x 43” wide
- Model, clutch ......................... WPT PO-124 (single plate clutch)
- Sand drum capacity ................... 14,000’ of 9/16” cable
- Brake Rim Cooling .................... Splash
- Assist brake ......................... Air cooled disc brake
- Brake caliper model ................. Kobelt 5026
- Brake rotor measurements .......... 40” dia x 7” braking surface x 4” thick
Cooper 400 HP
Double and Single Drum Models Available
Main Drum
Brake rim diameter x width ......... 42" dia x 10" wide
Barrel diameter x width .......... 16" dia x 38" wide

Model, clutch ..................... WPT PO-224
Grooving ......................... 1" or 1 1/8"

SANDLINE DRUM
Brake rim diameter x width ......... 42" dia x 8" wide
Barrel diameter x width .......... 16" dia x 43" wide
Model, clutch ..................... WPT PO-124
Sand drum capacity ............... 16,000’ of 9/16” cable
Brake Rim Cooling ................. Splash
Assist brake—Option A .......... Hydromatic
Model ........................... Parmac 202
Clutch ........................... WPT PO-224
Assist brake—Option B .......... Shaft Mounted Water Cooled Brake
Model ........................... WPT 224 (two plate)

Cooper 550 HP
Double and Single Drum Models Available
Main Drum
Brake rim diameter x width ......... 42" dia x 12" wide
Barrel diameter x width .......... 16" dia x 38" wide

Model, clutch ..................... WPT PO-224
Grooving ......................... 1"

SANDLINE DRUM
Brake rim diameter x width ......... 42" dia x 8" wide
Barrel diameter x width .......... 16" dia x 43" wide
Model, clutch ..................... WPT PO-224
Sand drum capacity ............... 16,000’ of 9/16” cable
Brake Rim Cooling ................. Splash
Assist brake—Option A .......... Air cooled disc brake
Brake caliper model ............ Kobelt 5026
Brake rotor measurements .......... 40” dia x 7” braking surface x 4” thick

Cooper 600 HP
Double and Single Drum Models Available
Main Drum
Brake rim diameter x width ......... 42” dia x 12” wide
Barrel diameter x width .......... 18” dia x 38” wide (excluding lebus)

Model, clutch ..................... WPT PO-324 (three plate clutch)
Grooving ......................... 1” or 1 1/8"

SANDLINE DRUM
Brake rim diameter x width ......... 42” dia x 8” wide
Barrel diameter x width .......... 16” dia x 43” wide
Model, clutch ..................... WPT PO-224 (two plate clutch)
Sand drum capacity ............... 16,000’ of 9/16” cable
Brake Rim Cooling ................. Splash or Water Circulating
Assist brake—Option A .......... Hydromatic
Model ........................... Parmac 202
Clutch ........................... WPT PO-224 (two plate clutch)
Assist brake—Option B .......... Shaft Mounted Water Cooled Brake
Model ........................... WPT 224 (two plate)

Cooper 750 HP
Single Drum Model
Main Drum
Brake rim diameter x width ......... 46” dia x 10” wide
Barrel diameter x width .......... 20” dia x 41” wide (excluding lebus)

Model, clutch ..................... WPT PO-330 (three plate clutch)
Grooving ......................... 1 1/8” or 1 5/8”
Brake Rim Cooling ................. Water Circulating
Assist brake—Option A ........ Hydromatic
Model ........................... Parmac 202
Clutch ........................... WPT PO-224 (two plate clutch)
Assist brake—Option B .......... Shaft Mounted Water Cooled Brake
Model ........................... WPT 324 (three plate)

Cooper 1000 HP
Single Drum Model Available
Main Drum
Brake rim diameter x width ......... 46” dia x 12” wide
Barrel diameter x width .......... 20” dia x 41” wide (excluding lebus)

Model, clutch ..................... WPT PO-330 (three plate clutch)
Grooving ......................... 1 1/8” or 1 5/8”
Brake Rim Cooling ................. Water Circulating
Assist brake—Option A ........ Hydromatic
Model ........................... Parmac 202
Clutch ........................... WPT PO-224 (two plate clutch)
Assist brake—Option B .......... Shaft Mounted Water Cooled Brake
Model ........................... WPT 324 (three plate)
Dragon Mast

71-150-4-T MAST
Certification: API 4F, 3rd Edition
Clear height: 71’
Maximum static load:
150,000 lbs on 4-lines

96-205-6-T MAST
Certification: PI 4F, 3rd Edition
Clear height: 96’
Maximum static load:
205,000 lbs on 6-lines
180,000 lbs on 4-lines

104-250-8-T MAST
Certification: API 4F, 3rd Edition
Clear height: 104’
Maximum static load:
250,000 lbs on 8-lines
225,000 lbs on 6-lines

112-265-8-T MAST
Certification: API 4F, 3rd Edition
Clear height: 112’
Maximum static load:
265,000 lbs on 8-lines
240,000 lbs on 6-lines

112-300-8-T MAST
Certification: API 4F, 3rd Edition
Clear height: 112’
Maximum static load:
300,000 lbs on 8-lines
275,000 lbs on 6-lines

116-250-8-T MAST
Certification: API 4F, 3rd Edition
Clear height: 116’
Maximum hook load:
250,000 lbs on 8-lines
225,000 lbs on 6-lines

121-300-8-T MAST
Certification: API 4F, 3rd Edition
Clear height: 121’
Maximum hook load:
300,000 lbs on 8-lines
275,000 lbs on 6-lines

Rig Mats

- 6” x 6” horizontally placed treated wood cross members
- Oak cross members
- Size up to 12’ wide and 60’ long
- Additional reinforced lifting slots
- Boxed sides
- Additional surface treatment
- End cap ramps
- Additional longitudinal beams

U.S. owned and operated for over 50 years.

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1-800-231-8198
For more information or to order:

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Victoria, TX 77905  
Phone 361-576-0682

960 S. Pagewood  
Odessa, Texas 79761  
Phone: 432-332-8426

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