

## Super Lightweight Non-Code 130bbl Vacuum Tanker



## **MODELS:**

**Type:** 130 barrel Non-code "Super Lightweight"

Vacuum Trailer

Weight: 14,620 lbs.

CAPACITY: 5460 Gallons, plus 2%

## **OPTIONS:**

Suspension: Air Ride with 2 - Leveling Valves and

Manual Dump Vavle

Level indicator: Ball Float type with Pointer located in

rear tank head.

## Type: 130bbl Non-Code Vacuum Tanker SPECIFICATIONS

**CAPACITY: 5460 GALLONS, PLUS 2%** 

**ICC MC: NONE** 

**COMMODITY:** UNSPECIFIED OILFIELD FLUIDS **DESIGN:** 15 PSI INTERNAL, 22 INHG EXTERNAL,

**PRESSURE: 23 PSIG HYDROSTATIC TEST** 

**SHELL:** 3/16 PL X 60 IN O.D.

**HEAD:** 1/4 PL NON CODE ASME SHAPE

BAFFLE: 2 - 1/4 PL FLAT FLANGED AND DISHED EACH WITH

INTERIOR SHELL REINFORCEMENT RING

**STIFFENER:** 3/8 X 2 1/2 ROLLED RINGS (8) EXTERNAL **WELDS:** INTERNAL ROOT, EXTERNAL SUBMERGED-ARC

**COMPARTMENT: SINGLE** 

**SUSPENSION:** HUTCH 9700 W/8 LEAF LOW ARCH SPRINGS

AXLES: 22,500 LB ROUND W/OUTBOARD DRUMS (2)

WHEELS: 10 HOLE STEEL DISC HUB PILOT

**TIRES:** 11.00 X 24.5 RADIAL

BRAKES: 16 1/2 X 7 WITH SPRING PARKING, AUTO SLACKS, ABS BOTH AXLES

**UPPER COUPLER: BOLT ON ADJUSTABLE** 

LANDING LEGS: 2 SPEED, HEAVY DUTY, HIGH CAPACITY LIFT

**BUMPER: 4 X 8 TUBE WITH TOW EYE** 

**FENDERS:** 25 FT LENGTH FORMED ALUM.HOSE PAN (1/8"THK).

LADDERS: 1/4" FORMED SUPPORTS. DRIVER'S SIDE ACCESS LADDER

WITH HANDRAILS.

**TOOL BOX:** 18 X 18 X 36 ON DRIVERS SIDE WITH SEALED DOOR

**MUD FLAPS: ANTI SAIL** 

**OUTLET:** TWO 4" BUTTERFLY VALVES AT REAR WITH A WEDGE SUMP

RELIEFS: 1 1/2" VACUUM RELIEF, 2" PRESSURE RELIEF, BOTH

LOCATED AT TOP FRONT OF BARREL, 2" BLOW DOWN LINE.

MANWAYS: TWO LOCATED ON TOP, ONE ON REAR HEAD, ALL 21" DOMED STYLE

WITH PLATED SWING BOLTS AND WING NUTS

SHUT OFF: BALL TYPE PRIMARY IN FRONT MANWAY, BALL TYPE SECONDARY

12 GAL ON DRIVERS SIDE FRONT WITH DRAIN

LIGHTS: FULL DOT LIGHTS, SEALED LIGHTS, HARNESS AND JUNCTION BOX

WITH TERMINAL STRIP, TWO REAR WORK LIGHTS WITH INTEGRAL

**SWITCHES** 

SIGHT GLASS: 2" SIGHT GLASS FITTINGS IN FRONT AND REAR HEAD.

COATING: ALL SURFACES WHITE METAL STEEL GRIT BLAST, 2.5 MIL PROFILE

(SP-10), INTERIOR LINED WITH CHEMICAL RESISTANT 100% SOLIDS EPOXY LINER, 10-15 MIL DRY FILM THICKNESS. EXTERIOR COATED HIGH BUILD EPOXY PRIMER AND COLOR COATED WITH HIGH SOLIDS

POLYURETHANE, 4-6 MIL DRY FILM THICKNESS.





