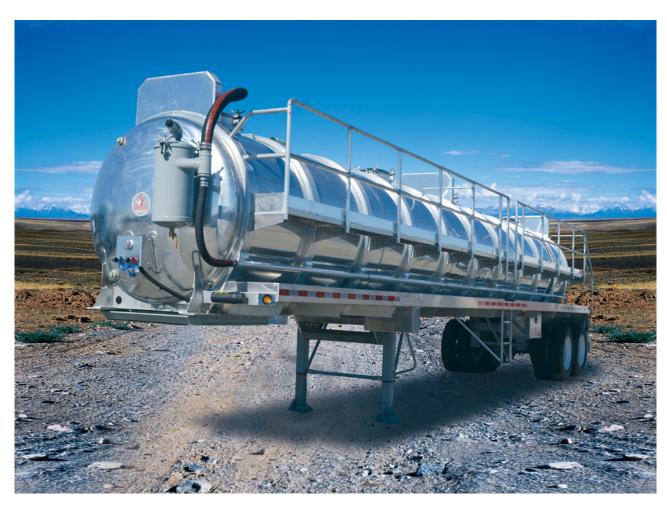


7,000 Gallon Aluminum Vacuum Tank Trailer







SPECIFICATIONS:

• Type: Aluminum vacuum tank trailer, non-dot spec

• **Capacity:** 7,000 Gallons +2%

• Length: 42' 6" Height: 10' - 11 1/2"

• Commodity: unspecified oilfield fluids design

• Pressure: 15 psi internal, 22 inhg external

• **Shell:** 1/4 aluminum pl x 66-1/2 in o.D.

• Heads: 5/16 Aluminum pl, ASME f&d shaper

• Compartment: Single











7000GALSEPT • 9/14

Aluminum Vacuum Tanker

Baffle: 3 – 1/4 aluminum PL flared & dished

Stiffener: Rolled aluminum channel rings (11) external

Suspension: Two – Watson-Chalin 30,000 lb. Air ride with single leveling valve and manual dump valve, bolt on steel suspension

assembly, 60,000 lb. capacity system

Axles: 25,000 lb 5" round, 5/8" wall w/outboard drums (2)

Wheels: 10 hole steel disc hub pilot

Tires: 11.00 X 24.5 Radial cut/chip resistant

Brakes: 16 1/2 x 7 with spring parking, auto slacks, abs both axles

Upper coupler: bolt on adjustable

Landing legs: 2 speed, heavy duty, high capacity lift

Bumper: 4 x 8 tube with tow eye, steel

Hose tray: Full length aluminum, located on each side

Fenders: none

Walkway: Formed supports. Drivers side safety walkway with hand-

rails

and ladder full length with rear walkup

Tool box: 1 - drivers side with sealed door

Mud flaps: anti sail, front and rear

Outlet: Two 4" brass lever gate valves, 4" riser pipe on passenger

side

Reliefs: 1 1/2" vacuum relief, 2" pressure relief, both located at top front of barrel, 2" blow down line at rear, discharge located behind

tenaer

Manways: four located on top, one on rear head, all domed style

with plated swing bolts and wing nuts

Shut off: Ball type primary in front manway, ball type secondary on

drivers side front with drain

Over turn protection: three - solid plate type over turn device,

located at front, center and rear

Lights: led type, full dot lights, sealed lights, two rear work lights

Ball float: per customer request

Coating: All steel surfaces white metal steel grit blast, 2.5 Mil profile (SP-10), coated high build epoxy primer and color coated with high

solids polyurethane, 4-6 mil dry film thickness

Liner: Interior lined with chemical resistant 100% solids epoxy liner,

20 mil dry film thickness



