



### YOU ARE IN THE BUSINESS OF GETTING THE JOB DONE.

# WE ARE HERE TO HELP YOU SUCCEED.

We manufacture a full line of 300 to 1,000 HP Cooper rigs at our state-of-the-art U.S. facility, keeping close control over every detail to ensure high quality. Our mobile rigs are purposefully engineered and built to be simple, safe, strong, and easy to operate. Our efforts to facilitate your success do not stop with the design. Every rig that comes from Dragon comes with extra support before, during, and after the sale to help keep your equipment and your business operating. Including 24/7 access to our skilled service teams and vast parts inventories. We are always here for you, because we know you do not want downtime. If you want quality, dependability and the support of a long-standing mobile rig expert backing you up.









### **Dragon Rig Parts** what you need to do the job - right.

Mobile rigs are so valuable because they're so versatile. The rig gets to the site and gets to work. Yet one worn out part can bring the whole system down. Having the right parts in the right place at the right time is essential to keeping your mobile rigs working and your operation running. This is where Dragon comes in.

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**RIGHT ANGLE BOXES** 





**440 MUD PUMP** 

CHAIN

WPT WATER BRAKE **HYDRAULIC CYLINDER** 

**PARMAC HYDROMATIC BRAKES** 



**BEARINGS** 













**AIR VALVES** 

**HYDRAULIC JACKS** 

**MCKISSICK BLOCKS** 

**BRAKE FLANGES** 



150,000 lbs on 4-lines

#### **ROD BOARD CAPACITY:**

(25' rod joints in double stands) 312 stands (15,600')—1/2" sucker rod 234 stands (11,700')—5/8" sucker rod 208 stands (10,400')—3/4" sucker rod 156 stands (7,800')—1" sucker rod

#### **CAPACITY, TUBING BOARD:**

(31' long joints in single stands) 11,780 ft—2 3/8 EUE tubing 10,540 ft-2 3/8 DP 7,750 ft-2 7/8" EUE tubing 5,952 ft-2 7/8" DP

Maximum wind rate: 57 knots (66 mph)





### **Cooper SP300 Mobile Servicing Rig**

Service Depth	9,500 ft (2-1/2" tubing)
Workover Depth	7,530 ft (2-7/8" DP)
Rated horsepower, engine	350 hp
Carrier	4 axle—two steer and two drive axles
Diameter, wireline	1"
Road Traveling dimensions	43' long x 9'-4" wide x 13'-8" high
Traveling weight	70,000 lbs estimated (not including drill
	line, sand line, tools, block)

### **DRAWWORKS SYSTEM**

#### **MAIN DRUM**

Brake rim diameter x width . . . . . . . . 38" dia x 10" wide Barrel diameter x width ........... 16" dia x 38" wide (excluding lebus) Model, clutch . . . . . . . . . . . . . . . . . . PO-224

#### **SANDLINE DRUM**

Brake rim diameter x width . . . . . . . . 38" dia x 8" wide Barrel diameter x width ..... 12" 3/4 dia x 43" wide Sand drum capacity..... 14,000' of 9/16" cable Spray brake water tank capacity . . . . . 70 gal

Assist Brake . . . . . . . . . Air cooled disc brake Brake caliper model ..... Kobelt 5026

Brake rotor measurements...... 40" dia x 7" braking surface x 4" thick

Maximum torque......21,920 lbf



205,000 lbs on 6-lines

### **CAPACITY, TUBING BOARD:**

(31' long joints in double stands) 23,188

2 3/8" ft — EUE tubing

19,840 ft — 2 3/8" DP

18,104 ft — 2 7/8" EUE tubing

13,640 ft — 2 7/8" DP

8,860 ft — 3 1/2" DP

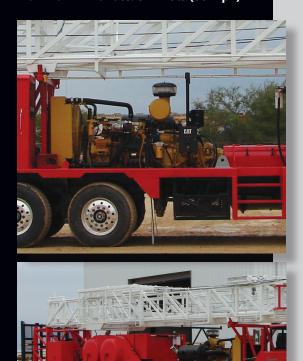
9,920 ft — 3 1/2" EUE tubing

#### **ROD BOARD CAPACITY:**

(25' joints in triple stands) 288 stands

(21,600')—1/2" sucker rod 216 stands (16,200')—5/8" sucker rod 192 stands (14,400')—3/4" sucker rod 144 stands (10,800')—1" sucker rod

Maximum wind rate: 57 knots (66 mph)



### Cooper SP400 **Mobile Servicing Rig**

Service Depth	14,500 ft	(2-1/2" tubing)
Workover Depth	10,500 ft	(2-7/8" DP)

Rated horsepower, engine ......350 hp or 425 hp

Carrier.....4 axle—two steer and two drive axles

Road Traveling dimensions ......56'-5" long x 9'-4" wide x 13'-8" high

drill line, sand line, tools, block

### **DRAWWORKS SYSTEM**

MAIN DRUM

Brake rim diameter x width . . . . . . . . . . . 42" dia x 10" wide

Barrel diameter x width ...........16" dia x 38" wide (excluding lebus)

Model, clutch.....WPT PO-224 Maximum fastline pull ......39,566 lbf

#### **SANDLINE DRUM**

Brake rim diameter x width . . . . . . . . . 42" dia x 8" wide Barrel diameter x width ......16" dia x 43" wide

Model, clutch......WPT PO-124

Sand drum capacity......16,000' of 9/16" cable

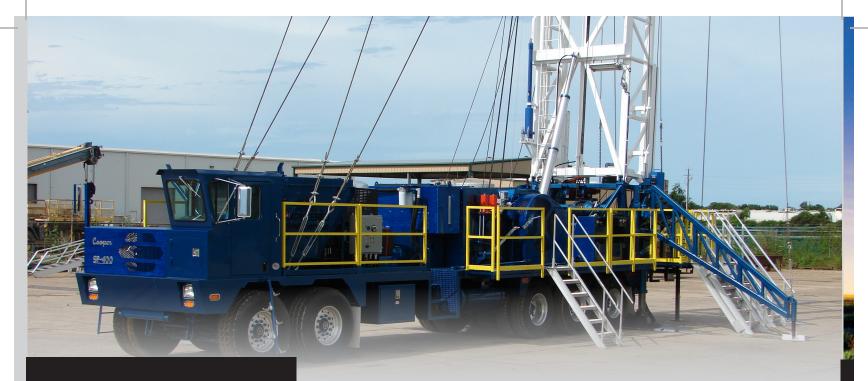
Spray brake water tank capacity . . . . . 70 gal

Assist Brake ......Air cooled disc brake

Brake caliper model ......Kobelt 5026

Brake rotor measurements......40" dia x 7" braking surface x 4" thick

Maximum torque.....21,920 lbf



### 97-205-6-FS MAST:

Certification: API 4F, 4th Edition Clear height: 97'

MAXIMUM STATIC LOAD: 205,000 lbs on 6-lines 180,000 lbs on 4-lines

CAPACITY, TUBING BOARD (31' joints in double stands)

20,832 ft—2 3/8" EUE tubing

19,344 ft—2 3/8" DP

17,112 ft—2 7/8" EUE tubing 14,136 ft—3 1/2" DP (4.75 dia)

#### **ROD BOARD CAPACITY:**

(25' joints in double stands)
220 stands (13,200')—3/4" sucker rod
178 stands (10,680')—1" sucker rod

Maximum wind rate: 50 knots for free standing configuration. 57 knots (66 mph) for externally guyed configuration



# **Cooper SP400CA Mobile Servicing Rig**

Purple Permit Legal for use in California

Rated horsepower, engine . . . . . . . . . . . . 425 hp

Carrier...... 5 axle—Two steer and three drive axles.

(weights include drill line, tubing block, sandline, standpipe, and fluids)

### **DRAWWORKS SYSTEM MAIN DRUM**

Brake rim diameter x width .......38" dia x 10" wide

Model, clutch.....WPT PO-224

### **SANDLINE DRUM**

Model, clutch......WPT PO-124

Sand drum capacity......14,000' of 9/16" cable

#### **ASSIST BRAKE - AIR COOLED DISC BRAKE**

Brake caliper model ......Kobelt 5026

Brake rotor measurements......40" dia x 7" braking surface x 4" thick



**MAXIMUM STATIC LOAD:** 250,000 lbs on 8-lines

225,000 lbs on 6-lines

**CAPACITY, TUBING BOARD:** (31' long joints in double stands)

28,396 ft—2 3/8" EUE tubing

24,800 ft-2 3/8" DP

22,816 ft—2 7/8" EUE tubing

16,864 ft—2 7/8" DP 10,540 ft—3 1/2" DP 11,780 ft—3 1/2" EUE tubing

### **ROD BOARD CAPACITY:**

(25' joints in triple stands) 288 stands (21,600')—1/2" sucker rod 216 stands (16,200')—5/8" sucker rod 192 stands (14,400')—3/4" sucker rod 144 stands (10,800')—1" sucker rod

Maximum wind rate: 57 knots (66 mph)



### **Cooper SP550 Mobile Servicing Rig**

Service Depth	.20,000 ft (2-1/2" tubing)
Workover Depth	.14,500 ft (2-7/8" DP)
Rated horsepower, engine	.500 hp / 2,100 rpm
Carrier	.5 axle—two steer, two drive axles
	and one drag axle
Diameter, wireline	.1"
Road Traveling dimensions	.63'-5" long x 10' wide x 13'-11" high
Traveling weight	.104,000 lbs estimated (includes drill line,
	tubing block, sand line, standpipe, and

fluids).

#### **DRAWWORKS SYSTEM**

**MAIN DRUM** 

Brake rim diameter x width . . . . . . . . . 42" dia x 12" wide

Barrel diameter x width .............18" dia x 38" wide (excluding lebus)

Maximum fastline pull ......45,000 lbf

#### **SANDLINE DRUM**

Brake rim diameter x width . . . . . . . . . . . . 42" dia x 8" wide Barrel diameter x width ......16" dia x 43" wide

Model, clutch.....PO-224

Sand drum capacity......16,000' of 9/16" cable

Spray brake water tank capacity . . . . . 80 gal

Assist Brake . . . . . . . . . . . . . . . . . Air cooled disc brake (other options are

Brake rotor measurements......48" dia x 10" braking surface x 4" thick

Maximum torque......36,500 lbf



Clear height: 116'

### **MAXIMUM STATIC LOAD:**

250,000 lbs on 8-lines 225,000 lbs on 6-lines

### **CAPACITY, TUBING BOARD:**

(31' long joints in double stands)

25,296 ft-2 3/8" DP

28,272 ft—2 3/8" EUE tubing

19,344 ft—2 7/8" DP

23,064 ft—2 7/8" EUE tubing 11,160 ft—3 1/2" DP 11,904 ft—3 1/2" EUE tubing

### **ROD BOARD CAPACITY:**

(25' joints in triple stands) 208 stands (15,600')—3/4" sucker rod 156 stands (11,700')—1" sucker rod

Maximum wind rate: 57 knots (66 mph)



### Cooper SP550L **Mobile Servicing Rig**

Service Depth	20,000 ft (2-1/2" tubing)
Workover Depth	14,500 ft (2-7/8" DP)
But all business and a section	E00 I / 2 100

Rated horsepower, engine ......500 hp / 2,100 rpm

Carrier......Standard: 5 axle—two steer, two drive axles

and one drag axle

Optional: 6 axle —three steer, two drive

axles and one drag axle

Road Traveling dimensions .......70'-3" long x 10'-11" wide x 14'-4" high

Traveling weight .......5 axle configuration—115,200 lbs estimated

—6 axle configuration—117,700 lbs estimated (weights include drill line, tubing block, sand

line, standpipe, and fluids).

### **DRAWWORKS SYSTEM**

**MAIN DRUM** 

Brake rim diameter x width ......42" dia x 12" wide

Barrel diameter x width ............18" dia x 38" wide (excluding lebus)

Maximum fastline pull ......45,000 lbf

#### SANDLINE DRUM

Brake rim diameter x width . . . . . . . . . . . 42" dia x 8" wide Barrel diameter x width ......16" dia x 43" wide

Model, clutch.....PO-224

Spray brake water tank capacity . . . . . 80 gal

Assist Brake ......Parmac 202 hydromatic

Hydromatic Clutch ......PO224

**Hydromatic Brake Water** 

Tank Capacity......410 gal



### 112-300-8-T MAST:

Certification: API 4F, 4th Edition Clear height: 112'

### MAXIMUM STATIC LOAD: 300,000 lbs on 8-lines 275,000 lbs on 6-lines

### **CAPACITY, TUBING BOARD:**

26,040 ft—2 7/8" EUE tubing (3.668 dia) 22,320 ft—2 7/8" DP (4.125 dia) 14,136 ft—3 1/2" EUE tubing (4.50 dia) 12,648 ft—3 1/2" DP (4.75 dia) 8,928 ft—4 1/2" EUE tubing (5.536 dia) 8,184 ft—4 ½" DP (6.25 dia)

### **ROD BOARD CAPACITY:**

(25' joints in triple stands)
208 stands (15,600')—3/4" sucker rod
156 stands (11,700')—1" sucker rod

Maximum wind rate: 57 knots (66 mph)



# **Cooper SP600 Mobile Servicing Rig**

Rated horsepower, engine . . . . . . . . . . . . 550 hp / 2,100 rpm Carrier..... For Single Drum Drawworks-5 axletwo steer, two drive, and one drag axle. For Double Drum Drawworks-6 axlethree steer, two drive, and one drag axle. Diameter, wireline . . . . . . . . . . . . . . . . . 1" for 265,000 lb capacity 1 1/8" for 300,000 lb capacity Road Traveling dimensions .........68'-1" long x 10' wide x 14'-1" high Traveling weight ......5 axle Single Drum Drawwork configuration - 105,000 lbs estimated 6 axle Double Drum Drawwork configuration - 121,000 lbs estimated (weights include drill line, tubing block, sandline, standpipe, and fluids)

### DRAWWORKS SYSTEM (Single drum drawworks available) MAIN DRUM

Brake rim diameter x width . . . . . . . . . . . . 42" dia x 12" wide

Barrel diameter x width ......18" dia x 38" wide (excluding lebus)

#### **SANDLINE DRUM**

Sand drum capacity......16,000' of 9/16" cable

Spray brake water tank capacity . . . . . 80 gal

### **ASSIST BRAKE (other options available)**



### 117-350-8-U MAST:

Certification: API 4F, 4th Edition Clear height: 117'

**MAXIMUM STATIC LOAD:** 350,000 lbs on 8-lines

**CAPACITY, TUBING BOARD:** 24,552 ft-2 7/8" EUE tubing 14,508 ft—3 1/2" EUE tubing 8,928 ft—4 1/2" EUE tubing

**ROD BOARD CAPACITY:** (25' joints in triple stands) 208 stands (15,600')—3/4" sucker rod 156 stands (11,700')—1" sucker rod

Maximum wind rate 57 knots (66 mph)



### **Cooper SP650 Mobile Servicing Rig**

Service Depth	14,600 ft (3 ½ EUE tubing)
Workover Depth	13,200 ft (3 ½ DP)
Rated horsepower, engine	550+ hp / 2,100 rpm
Carrier	6 axle—three steer, two drive
	and one drag axle
Diameter, wireline	1 1/8"
Road Traveling dimensions	71'-3" long x 11'-6" wide x 14'-4" high
Maximum speed	55 mph
Traveling weight	122,900 lbs estimated (weight includes
	drill line, tubing block, sand line,
	standpipe, and fluids)
DRAWWORKS SYSTEM	

**MAIN DRUM** 

Brake rim diameter x width . . . . . . . . 42" dia x 12" wide

Barrel diameter x width ............ 18" dia x 38" wide (excluding lebus)

Maximum fastline pull ..... 47,500 lbf

Brake rim cooling ...... Splash or Water circulating

SANDLINE DRUM

Brake rim diameter x width . . . . . . . . . . . 42" dia x 8" wide Barrel diameter x width ......16" dia x 43" wide

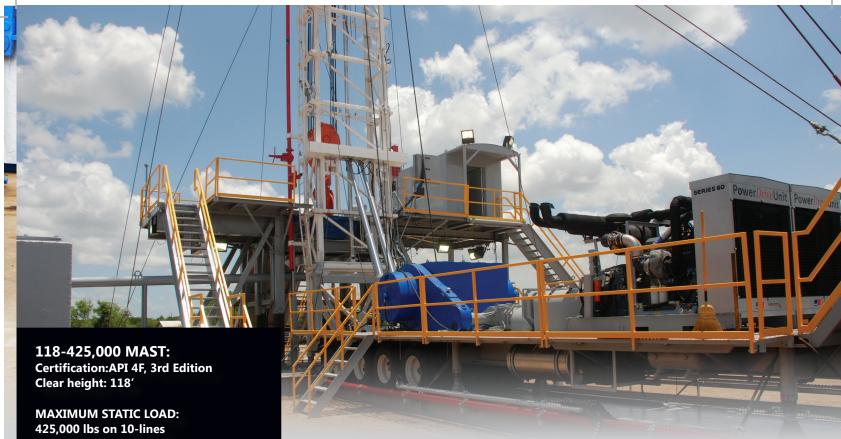
Model, clutch......PO-224

Sand drum capacity......16,000' of 9/16" cable

Spray brake water tank capacity . . . . . 80 gal

**ASSIST BRAKE (other options available)** 

Brake model...... WPT 224 water cooled brake (standard friction material)



340,000 lbs on 8-lines Capacity, tubing board:

9,000 ft - 5" DP (6.5 dia) **Tubing board finger position** 

Parallel to mast face (side rack)

Maximum wind rate: 60 knots (69 mph)

### SUBSTRUCTURE:

Working height: 17'

Clearance under rotary beams: 13'-3" **Maximum Setback Capacity: 300,000 lbs Maximum Rotary Capacity: 425,000 lbs** 

**Maximum Simultaneous** Capacity: 725,000 lbs Rotary Table Size: 27 1/2"



### **Cooper TR750 Mobile Drilling Rig**

Rated horsepower, engine (Two).... 425 hp / 2,100 rpm x Two

Trailer . . . . . Four axle

Diameter, wireline . . . . . . . . . . . . . . . . 1 1/8"

**Road Traveling dimensions** 

(excluding tow vehicle).......70'-5" long x 11'-2" wide x

15'-2" high

Trailer dimensions (excluding mast) . . 62'-11" long x 11'-2" wide x

10'-11" high

### **DRAWWORKS SYSTEM**

**MAIN DRUM** 

Brake rim diameter x width . . . . . . . . 42" dia x 12" wide

Model, clutch......WPT PO-324

Maximum fastline pull . . . . . . . . . . 47,000 lbf

Brake rim cooling ........... Water circulating

### **ASSIST BRAKE (other options available)**

Brake model......WPT 324 water cooled brake

(standard friction material)



340,000 lbs on 8-lines

**CAPACITY, TUBING BOARD:** 12,000 ft- 5" DP (6.5 dia) Tubing board finger position Parallel to mast face (side rack)

Maximum wind rate: 57 knots (66 mph)

### SUBSTRUCTURE:

Working height: 21'

Clearance under rotary beams: 17'-6"

**Design: Cantilever** 

Maximum Setback Capacity: 300,000 lbs

Maximum Rotary Capacity: 425,000 lbs

**Maximum Simultaneous** Capacity: 725,000 lbs Rotary Table Size: 27 1/2"



### **Cooper TR1000 Drilling Rig**

Service D	epth		25,000 ft (2 7/8 EUE tubing)
_		_	<u>.</u>

Rated horsepower, engine (Two)..... 550 hp / 2,100 rpm x Two

Trailer . . . . . Four axle Diameter, wireline . . . . . . . . . . . . . . . . 1 1/8"

**Road Traveling dimensions for** 

**Trailers and Mast** 

wide x 15'-9" high

### **DRAWWORKS SYSTEM**

MAIN DRUM

Brake rim diameter x width . . . . . . . . 46" dia x 12" wide

Barrel diameter x width ........... 20" dia x 41" wide (excluding lebus)

Maximum fastline pull ..... 53,000 lbf

Brake rim cooling ...... Water circulating

**ASSIST BRAKE (other options available)** 

Brake model...... WPT 324 water cooled brake (standard friction material)







### **Base Beams**

Dragon Rig Sales and Services, LTD. offers base beams specifically designed for its Cooper SP Series of mobile workover rigs.

Dragon Rig Sales and Services does not offer base beams for other OEM mobile workover rigs.

Operation on a base beam will derate the hook load and wind capacity of the mast.







Also available:
360 Triplex Mud Pump

### **440 Triplex Mud Pump**

Package Dmensions						0″ high	
MUD PUMP SPECIFICATIONS  Model							
W-440 LINER SIZE	MAX PSI		HP SPM GPM	260 510	320 660	380 810	440 960
3	5000	.184		94	121	149	204
3 1/2 3 3/4	4045 3523	.25 .287		127 146	165 189	202 232	240 275
3 3/4 4	3130	.326		167	215	252 264	313
4 1/4	1917	.368		188	243	299	354
4 1/2	1710	.413		211	273	335	397
-,-							



### **Dimensions:**

41' long x 9'-4" wide x 10' high

Capacity: 225 bbl

- 35 bbl slug compartment
- 140 bbl suction compartment
- 50 bbl shale shaker compartment

Weight: 30,000 lbs

Engine: New John Deere 4045—140 hp Equipped with PTO

Centrifugal pump:

Dragon Products-8 x 6 x 11—250 series with mechanical seal.

Hopper: Dragon Products—6"

**Shaker:** 

Hydraulic drive—4'x5'—single screen
Mud guns: Dragon Products mud guns

3" dual nozzle . One is slug compartment. Two in suction compartment

Fuel tank: 150 gal Hydraulic tank: 40 gal



# 225BBL Premix Mud System

Active Capacity - 225BBL (This includes a 35BBL slug compartment) Dimensions - 41' long x 8' 6" wide.

Construction- Three runner 8" I-beam skid. 3/8" Plate floors. 1/4" Heavy crimp walls. Handrail, walkway and stairs. 5" square tubing top runner.

Equipment - The 6 x 8 centrifugal pump is powered by a new John Deere 4.5 liter electric engine. It is also equipped with a 6" hopper, 3 mud guns, hydraulic shale shaker, and all necessary internal piping and manifolds.

### **Oilfield Accessories**

**Authorized Distributor of McKissick Block & Parts.** 



MCKISSICK BLOCKS



This unit consists of a skid mounted mud tank with equipment to mix and clean drilling mud. The pump will be controlled from a panel on the front porch, the mixers and shaker will be controlled from remote stations mounted near each unit. There are three guidable 3" mud guns to facilitate mud suspension. This unit has separate weirs for fluid control. The first weir is near the shaker and is an overflow/flow thru type. The remaining weir is on the opposite end and is a flow thru type.

- Three bean skid construction with a 94" outside dimension
- Sloped floor
- Top rail height 64"/60"
- Three compartments each has a 65BBL compartment and a 190BBL compartment in the middle
- Three removable manways are flush with grating and have internal ladder rungs
- Swing gate in handrail to allow placement of material to be loaded into the shredding hopper, which is mounted on the top deck

Pump - 6 x 5 x 14RH Impeller Diameter - 11 Electric Motor - 50 HP Baldor Power - 230/460V-3Ph - 60Hz

**Shaker Specification:** 

Model - 2-PANEL-1560052147

Motor - (2) 1 1/2 HP

Power - 230/460V-3Ph-60Hz

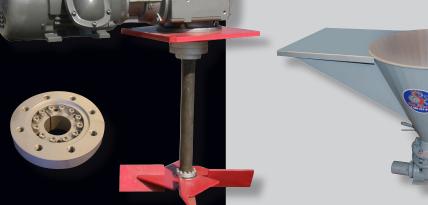
Mac 2000

Model - M2A10-C

Electric Motor - 10 HP Baldor

Mixer Paddle - 4 Blade with 36" Dia.

Electrical Control Specification: Centralized Power Disconnect and Control Panels Remote Operation Motor Control near each component on top deck.



**Mud Hoppers** 



**Mud Guns** 

**Agitators** 

# We are strong in Well Servicing & Drilling Drawworks Brake Blocks

Indutex SA, a Peruvian Company founded in 1980, is a major manufacturer of industrial textiles and friction materials and is a member of the FRENOSA group, one of the largest friction product makers in South America.

Their Oilfield Brake Block and Woven Brake Linings are manufactured in one piece with uniform surfaces and densities. Each are woven in Fletcher special looms under proper tension to insure a tightly woven and superior quality product. The woven blocks and linings are manufactured in asbestos, non-asbestos or natural fibers.

To maximize resistance and conductivity the brake blocks are woven with yarns strengthened by brass or copper wires which allows high temperatures at friction points to dissipate. These metallic inserts can be incorporated throughout the block thickness or only in the backing, leaving the friction surface free of them.

### **Brake Block Technical Specifications**

Available sizes: Width 1" - 13" Thickness 3/16" - 1 1/2"

PHYSICAL PROPERTIES	ASBESTOS	NON-ASBESTOS
SPEC GRAVITY (gr x cc)	1.4	1.25
APPARENT DENSITY (lb/in³)	0.05	0.044
HARDNESS, GROGAN	21-24	20-23
COMPRESS, psi x 5% deflect	600-900	550-850

COEFFICIENT OF FRICTION	ASBESTOS	NON-ASBESTOS
NORMAL	.42	.51
HOT	.39	.34
WEAR RATE (in <sup>3</sup> /HP-hr)	.008	.008
FRICTION CODE	FF	FE
MAX UNIT PRESSURE PSI	250	250
TEMPERATURE DEGREES F		
MAX (INTERMITTENT)	650° F	600° F
MAX (CONTINUOS)	500° F	550° F
MAX RUBBING SPEED	5000 f x m	5000 f x m

Master Distributor for

Indutex in the USA.

The woven textiles are impregnated with special saturates and treated in ovens under strict controls to achieve a complete and uniform curing of the impregnate. The curing process creates a continuous and stable friction coefficient in extreme temperatures.

Brake blocks are arced to the correct rim diameter, easy to install, and are recommended for the deepest digging under the most severe conditions. Engineered for security, friction capacity and longer life - Indutex manufactures some of the best brake block on the market today.

### **Drawworks System**

### Our long term maintenance and upkeep is one of the most economical in the industry.

The draw works consists of a right angle drive gear box, draw works frame and shield, main drum and brake system, sand drum and brake system (if equipped), crown saver, etc. All draw works clutches are placed outboard for easy clutch maintenance. The brake rims of main drum and sand drum are one-piece forged by alloy steel with proper hardness, anti-wear, and heat-resistant performance. All rotating components at deck level are covered with heavy-duty protective guards that include access panels for necessary maintenance.

### **Drawworks Frame Features:**

### Utilization of square/rectangular tubing for the base of the frame.

### One piece drawworks side plates.

- Increases the rigidity and strength of the drawworks.
- Creates better seal area for chain guards.
- Allows for removal of each drum independently without having to remove upper side walls as on a conventional Cooper.

### Centralized lubrication point located on each side of the drawworks frame.

 Allows for application of grease to all bearings and brake system components from the outside.

#### All quards use the same diameter bolts.

• Allows removal of every guard on the drawworks with a 3/4" wrench or socket.

Clutches are mounted outside the drawworks walls for easier maintenance.

### **Right Angle Drive Gearbox:**

The right angle drive gear box mainly consists of input shaft, output shaft, ring and pinion spiral taper gears, output, bearing seat, box body, support, flange, sprocket and various bearings. The input and output shafts are machined from premium alloy steel. Double row tapered roller bearings and single row radial cylindrical bearings are used for high strength and good performance. It is designed with group seals and oil bath splash lubrication to ensure sealing performance and reliable lubrication. The sprocket teeth are flame hardened and quenched to provide long lasting and reliable performance.

### **Right Angle Drive Features:**

### *Integrated torque tube.*

 Creates a stronger assembly with better torque transfer than a conventional Cooper chain coupling.

### Main Drum and Sand Drum (if equipped):

The main drum assembly is complete with split grooving and double fast line provisions (if requested). Both the main drum and sand drum shafts are machined from premium alloy steel for strength and durability. The main drum and sand drum brake systems are a mechanical band brake configuration. After finish machining and assembly, the main drum is dynamically balanced and the sand drum (if equipped) is static balanced to ensure smooth operation.

### **Brake System Features:**

### Brake rollers are used to roll the band in place for engagement and disengagement of brakes.

- Makes for smoother brake action and easier adjustment.
- Easier removal of brake bands.

### Cooper 250 HP

Double Drum Model Main Drum	
Brake rim diameter x width	. 38" dia x 10" wide
Barrel diameter x width	. 16" dia x 38" wide (excluding lebus)
Model, clutch	. WPT PO-224
	(two plate clutch)
Grooving	. 7/8" or 1"
SANDLINE DRUM	·
Brake rim diameter x width	. 38" dia x 8" wide
Barrel diameter x width	. 12 3/4" dia x 43" wide
Model, clutch	
	(single plate clutch)
Sand drum capacity	. 14,000' of 9/16" cable
Brake Rim Cooling	
Assist brake	
Brake caliper model	
Brake rotor measurements	
	surface x 4" thick

### Cooper 400 HP

Double and Single Drum Models Availa Main Drum	able
Brake rim diameter x width	42" dia x 10" wide
Barrel diameter x width	16" dia x 38" wide (excluding lebus)
Model, clutch	WPT PO-224
	(two plate clutch)
Grooving	1"
SANDLINE DRUM	
Brake rim diameter x width	42" dia x 8" wide
Barrel diameter x width	16" dia x 43" wide
Model, clutch	
	(single plate clutch)
Sand drum capacity	16,000' of 9/16" cable
Brake Rim Cooling	
Assist brake	-
Brake caliper model	Kobelt 5026
Brake rotor measurements	40" dia x 7" braking
	surface x 4" thick

### Cooper 550 HP

Double and Single Drum Models Avail Main Drum	
Brake rim diameter x width	42" dia x 12" wide
Barrel diameter x width	
Model, clutch	
	(three plate clutch)
Grooving	1"
SANDLINE DRUM	
Brake rim diameter x width	
Barrel diameter x width	
Model, clutch	WPT PO-224
	(two plate clutch)
Sand drum capacity	16,000' of 9/16" cable
Brake Rim Cooling	
Assist brake—Option A	
Brake caliper model	
Brake rotor measurements	
	surface x 4" thick
Assist brake—Option B	
Model	
Clutch	
Assist brake—Option C	
	Cooled Brake
Model	WP1 224 (two plate)

### Cooper 600 HP

Double and Single Drum Models Avai	lable
Brake rim diameter x width	42" dia x 12" wide
Barrel diameter x width	
Barrer alameter x width	(excluding lebus)
Model, clutch	•
wiodei, ciutch	
	(three plate clutch)
Grooving	. 1" or 1 1/8"
SANDLINE DRUM	
Brake rim diameter x width	. 42" dia x 8" wide
Barrel diameter x width	. 16" dia x 43" wide
Model, clutch	. WPT PO-224
	(two plate clutch)
Sand drum capacity	• •
Brake Rim Cooling	
blake killi coolilig	•
	Circulating
Assist brake—Option A	•
Model	
Clutch	. WPT PO-224
	(two plate clutch)
Assist brake—Option B	. Shaft Mounted Water
•	Cooled Brake
Model	WPT 224 (two plate)
	· · · · · · · · · · · · · · · · · · ·

### Cooper 750/1000 HP

Single Drum Model Available	
Main Drum	
Brake rim diameter x width	. 46" dia x 12" wide
Barrel diameter x width	. 20" dia x 41" wide
	(excluding lebus)
Model, clutch	. WPT PO-330
	(three plate clutch)
Grooving	. 1 1/8"
Brake Rim Cooling	. Water Circulating
Assist brake	. Shaft Mounted Water
	Cooled Brake
Model	. WPT 324 (three plate)

## DRAGON MAST

71-150-4-T MAST Certification: API 4F, 4th Edition Clear height: 71' Maximum static load: 150,000 lbs on 4-lines

96-205-6-T MAST Certification: PI 4F, 4th Edition Clear height: 96' Maximum static load: 205,000 lbs on 6-lines 180,000 lbs on 4-lines

97-205-6-FS MAST Certification: API 4F, 4th Edition Clear height: 97' Maximum static load: 205,000 lbs on 6-lines 180,000 lbs on 4-lines

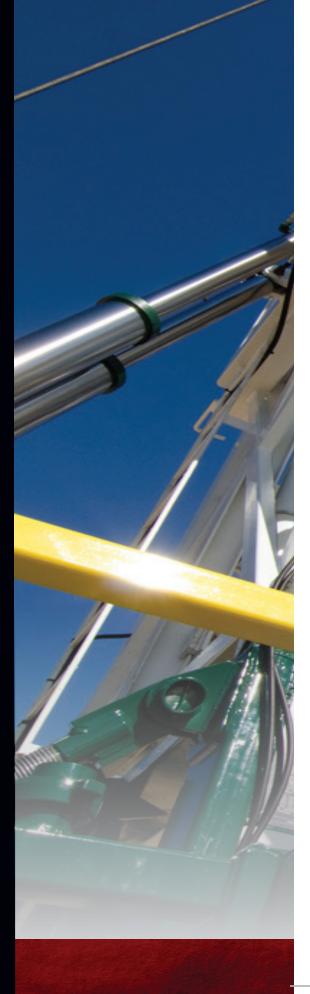
104-250-8-T MAST Certification: API 4F, 4th Edition Clear height: 104' Maximum static load: 250,000 lbs on 8-lines 225,000 lbs on 6-lines

112-265-8-T MAST Certification: API 4F, 4th Edition Clear height: 112' Maximum static load: 265,000 lbs on 8-lines 240,000 lbs on 6-lines 112-300-8-T MAST Certification: API 4F, 4th Edition Clear height: 112' Maximum static load: 300,000 lbs on 8-lines 275,000 lbs on 6-lines

116-250-8-T MAST
Certification: API 4F, 4th
Edition
Clear height: 116'
Maximum hook load:
250,000 lbs on 8-lines
225,000 lbs on 6-lines
117-350-8-U MAST
Certification: API 4F, 4th
Edition
Clear height: 117'
Maximum hook load:
350,000 lbs on 8-lines

121-300-8-T MAST Certification: API 4F, 4th Edition Clear height: 121' Maximum hook load: 300,000 lbs on 8-lines 275,000 lbs on 6-lines

124-450-10-T MAST Certification: API 4F, 4th Edition Clear height: 124' Maximum hook load: 450,000 lbs on 10-lines











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