

# **Mobile Blending Unit**











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This Blender is designed to integrate a slurry of water, sand, dry chemicals and liquid chemicals providing the desired fracturing components.

Maximum working Fluid Rate: 100 BPM (4200 GPM) Maximum Discharge Pressure: 80-100PSI Maximum Concentration: 10.8 PSA (@ 100 BPM) Dimensions: (dimensions may change depending on chosen chassis) Length with sand hopper up: 43'-3" (13.2m) down: 44'-11" (13.7m) Width: 8'-1" (2.5m) • Height: 12'-4" (3.8m) • Weight: 55,000 lbs (24,950 kg)

#### CHASSIS SPECIFICATIONS:

Steel rear dual axle fenders Front & Rear oil-field bumper with tow loops LED chassis lights and work lights

#### **POWER UNITS:**

Road motor 550Hp with FABCO Transfer case 375 HP John Deere deck engine with (4) Pad Funk Drive & 100 Gallon Fuel Tank

#### SUCTION/DISCHARGE PUMPS:

Gorman-Rupp12 x 12 centrifugal pump (suction)

- 12" Suction Manifold with (12) 4" 206 male subs
- 8" Turbine flow-meter on suction

Mission 12 x 14 Centrifugal pump (Discharge)

12" Discharge Manifold with (12) 4" 206 female Subs

 $10^{\prime\prime}$  MAG meter on discharge with pre-fabricated blank to add a  $10^{\prime\prime}$  turbine flow-meter

MOBBLEND100BPM • 8/14



## **Mobile Blending Unit**

#### HYDRAULIC SYSTEM:

Electronic Controls (with Manual Back-up) with 3-turn Rheostats for Fine Tuning Flows

**Custom Valve Blocks** 

Hydraulic Auger Positioning System

Hydraulic oil cooler with 160 gal Hydraulic oil reservoir

Load-Sense hydraulic pump • Parker hoses

**BLENDING SYSTEM:** 72" Mixing tub with impellor

### SAND DELIVERY SYSTEM:

Dual 12" hydraulically driven sand augers Single 6" hydraulically driven sand auger Large in-feed hopper

### DRY-ADD SYSTEM:

(2) Dry-add hoppers with 4" augers and jet mixers
Chemical-Add System: (Optional)
(2) 107 gal chemical tanks
(8) Chemical pumps (0-10 GPM) w/flow-meters
Transfer pump (0-10 GPM)

### CONTROL PANEL:

Single operator enclosure with heating and AC

Manual back-up hydraulic controls

Full control and storage deck

Air-actuated tub drain • Aluminum control panel

#### GAUGES AND CONTROLS INCLUDE:

- Engine start/stop/throttle
- Engine display modules with hours and fault codes
- Engine oil pressure and coolant temperature gauges
- Auger speed controls
- Auger manual/control switches.
- Fine Tuning Flows with 3-turn Rheostats
- Four liquid chemical pump speed controls
- Four liquid chemical pump auto/ manual selector switches
- Two dry chemical feeder speed control

## OPTIONAL EQUIPMENT:

Mounting Racks on Back Bumper Wash down spray hose Additional Hose Racks

## • Two dry chemical pump auto/manual selector switches

- Tub paddle speed control
- Auger lift control
- Engine kill switches
- Light switches.
- Pressure gauges
- Hydraulic temperature gauge
- Suction / Discharge pump hydraulic pressure gauge
- Auger system hydraulic pressure gauge
- Suction / Discharge pump speed controls





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